# **AQUAHEAT5 RO-I** Instruction Manual



## DESCRIPTION

The H5RO-I controller is designed to operate a filter pump when filtration is called for by either the Chlorinator or Heater.

This controller is designed to be utilised in a system that includes a filtration timer, and where the heater has a Priority to Heat Function (Heat Demand).

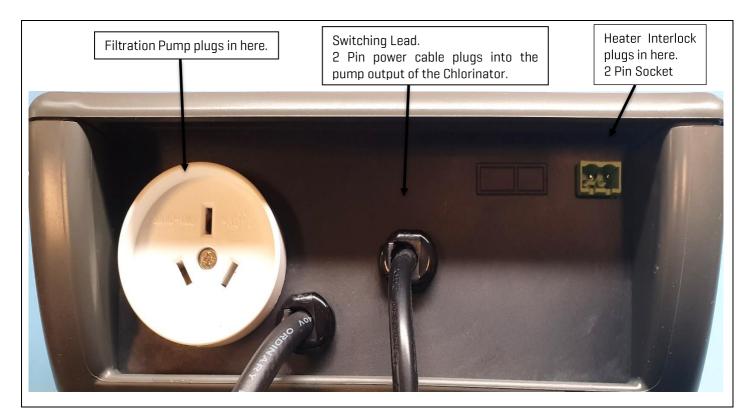
## **INSTALLATION INSTRUCTIONS**

THIS APPLIANCE IS NOT INTENDED FOR USE BY YOUNG CHILDREN OR INFIRM PERSONS WITHOUT SUPERVISION. PLEASE ENSURE THAT YOUNG CHILDREN ARE SUPERVISED TO ENSURE THAT THEY DO NOT PLAY WITH THE APPLIANCE.

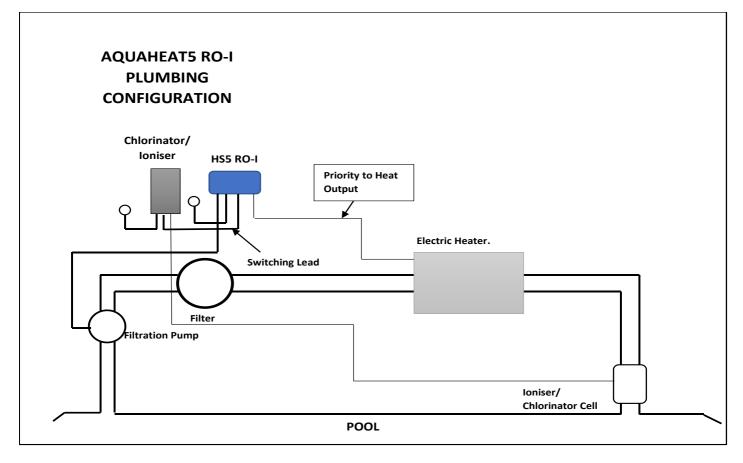
Ideally, as with all pool equipment, the controller should be installed out of direct weather.

CONTROLLER MOUNTING	Find a suitable location to mount the control box. The controller should be no closer than 3m from the water's edge and a minimum 600mm above ground. The power cable is 1.8m long and should be plugged into a general power outlet, <b>not into an extension lead</b> . Fix the mounting bracket to a solid structure with the screw and wall plug kit provided. Slide the controller on, locking it into place. Adjust the screws on the back of unit to ensure a snug fit. To remove unit, lift and gently pull away from structure.
PUMP CONNECTION	The Filtration pump plugs into the 240V socket labelled PUMP. The maximum load is 9.98 AMPS at 2395W.
SANITISER CONNECTION	The sanitiser (Ioniser, Chlorinator, etc.) connects directly into a general power outlet, <i>not in an extension lead</i> . Plug the Black (2 Pin) power lead from H5RO-I into the pump output of the sanitiser. The sanitiser will operate the required filtration and dosing requirements.
HEATER Connection	Connect the interlock cable from the H5RO-I controller output (HEATER) to the heater's external controller connection point (inside the heater). Check with heater manufacturer for correct interlocking procedure. <b>The heater interlock is for extra low-voltage (MAX 24V at 1Amp) switching only.</b> <b>Note:</b> If the heater's External switching circuit is greater than 24Vac, an external relay kit (can be purchased separately), <u>is to be installed by a licensed electrician.</u> <b>Note damage caused by incorrect connections will void warranties</b> .
HEAT DEMAND	As most pools are filtered for 8 hours a day extra run times are often required to maintain the water at the desired temperature. The heat pump/gas heater is equipped with a "Demand Heat" function that will assist in maintaining the temperature of the pool by communicating to the H5RO-I. The controller will over-ride the filtration pump when heat is called for by the heater. The heater monitors the system temperature within its defined run times. By this mean, the user is sure the water is always ready to bathe, day or night.
LCD SCREEN	The LCD screen displays the current mode of operation, and the pump on status. The controller will display - Heat On or Heat Off, Pump On or Pump Off, and CNTRL ON.
NOTES:	<ol> <li>Should power be interrupted for any reason, the controller will resume normal operation when power is restored.</li> <li>MAX combined rated output load for the 240V socket(s) is 9.98 Amps / 2395 Watts.</li> <li>Degree of protection against moisture: IP33.</li> <li>Store pool chemicals safely, at least 3 metres away from all pool equipment.</li> </ol>

## **BASE DIAGRAM**



## **PLUMBING CONFIGURATION**



### WARRANTY

- This range of product is covered by a limited 3 year warranty against component failure or faulty workmanship from the date of installation.
- Faulty units should be returned in the first instance to the dealer from which the unit was purchased. (Return to Base)
- Damage to the unit due to misuse, power surges, corrosion from pool chemical fumes, lightning strikes and or installation that is not in accordance with the manufacturer's instruction may void the warranty.
- Warranty does not include on-site labour or travel costs to or from installation site.

#### If the power cord is damaged, do not use the controller. Return the unit to the supplier for repair.

#### CUSTOMER RECORD (To be retained by the customer)

DEALER/INSTALLER NAME

SERIAL NUMBER

DATE INSTALLED

For service assistance visit www.dontek.com.au

## **TROUBLE SHOOTING**

#### **NO POWER TO THE DISPLAY:**

Power point is faulty. Test power point with a known working appliance. If the power point is operational, check the controller with another power point and if there is still no display then send the controller for repair.

**RTC-FAIL** – This can occur if the unit has been turned off for a prolonged period of time. Leave the unit on for ~30 seconds, then turn it off for ~30 seconds before turning it back on.

#### **PUMP FAULTS:**

#### PUMP WILL NOT START:

The pump will only ever run for the purpose of automatic heating if the pool is below the temperature limit set in the heater or for filtration purposes with the filtration times set in the sanitiser.

If the pump does not operate then plug the pump into a power point and test operation, if the pump is OK then the controller requires repair.

#### PUMP WILL NOT STOP:

Turn off power to the controller, ensure the pump stops. If the pump continues to operate then unplug it from the power point and connect it to the 240Vac socket marked PUMP at the bottom of the controller.

#### POOL NOT HEATING:

Check and ensure that the Heater Interlock cable is connected to the plug properly and that the plug is pushed in. Check and make sure that the heater has power connected.

Check and ensure that the Heater Interlock cable is connected to the appropriate position inside the heater, <u>according to the heater manufacturer's instructions.</u>

